

WARD 1 SENIOR WELLNESS CENTER - SYSTEMIC UPGRADES

- steel, adjustable swivel, split ring.
- 3. Vertical Support: Steel riser clamp.
- 4. Floor Support: Cast iron adjustable pipe saddle, lock nut, nipple, floor flange, and concrete pier of steel support.
- 5. Copper Pipe Support: Carbon steel ring, adjustable, copper plated.

2.2 ACCESSORIES

- A. Hanger Rods: Mild steel threaded both ends, threaded one end, or continuous threaded.

2.3 INSERTS

- A. Inserts: Malleable iron case of steel shell and expander plug for threaded connection with lateral adjustment, top slot for reinforcing rods, lugs for attaching to forms; size inserts to suit threaded hanger rods.

2.4 FLASHING

- A. Metal Flashing: 26 gage (0.5mm thick) galvanized steel.
- B. Metal Counterflashing: 22 gage (0.8 mm thick) galvanized steel.
- C. Lead Flashing:
 - 1. Waterproofing: 5lb/sq ft (24.5 kg/sq m) sheet lead.
 - 2. Soundproofing: 1 lb/sq ft (5kg/sq m) sheet lead.
- D. Caps: Steel, 22 gage (0.8 mm) minimum; 16 gage (1.5 mm) at fire resistant elements.

2.5 SLEEVES

- A. Sleeves for Pipe Through Fire Rated and Fire Resistive Floors and Walls, and Fire Proofing: Prefabricated fire rated sleeves including seals, UL listed
- B. Sleeves for Round Ductwork: Galvanized.
- C. Sleeves for Rectangular Ductwork: Galvanized steel or wood.
- D. Firestopping Insulation: Glass fiber type, non-combustible.
- E. Sealant: Acrylic.

PART 3 EXECUTION

3.1 INSTALLATION

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- A. Install in accordance with manufacturer's instructions.

3.2 PIPE HANGERS AND SUPPORTS

- A. Support horizontal piping as scheduled.
- B. Install hangers to provide minimum 1/2 inch (13 mm) space between finished covering and adjacent work.
- C. Place hangers within 12 inches (300 mm) of each horizontal elbow.
- D. Use hangers with 1-1/2 inch (38 mm) minimum vertical adjustment.
- E. Support horizontal cast iron pipe adjacent to each hub, with 5 feet (1.5 m) maximum spacing between hangers.
- F. Support vertical piping at every floor. Support vertical cast iron pipe at each floor at hub.
- G. Where several pipes can be installed in parallel and at same elevation, provide multiple or trapeze hangers.
- H. Support riser piping independently of connected horizontal piping.
- I. Provide copper plated hangers and supports for copper piping.
- J. Design hangers for pipe movement without disengagement of supported pipe.
- K. Prime coat exposed steel hangers and supports. Hangers and supports located in crawl spaces, pipe shafts, and suspended ceiling spaces are not considered exposed.

3.3 FLASHING

- A. Provide flexible flashing and metal counter flashing where piping and ductwork penetrate weather or waterproofed walls, floors, and roofs.

- B. Provide acoustical lead around ducts and pipes penetrating equipment rooms, installed in accordance with manufacturer's instructions for sound control.

3.4 SLEEVES

- A. Set sleeves in position in formwork. Provide reinforcing around sleeves.

- B. Size sleeves large enough to allow for movement due to expansion and contraction. Provide for continuous insulation wrapping.

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- C. Extend sleeves through floors one inch (25mm) above Calk finished floor sleeves.

- D. Where piping or ductwork penetrates floor, ceiling, or wall, close of space between pipe or duct and adjacent work with fire stopping insulation and caulk. air tight. Provide close fitting metal collar or escutcheon covers at both sides of penetration.

- E. Install chrome plated steel escutcheon at surfaces.

END OF SECTION

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SECTION 22170 - MOTORS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Single phase electric motors.
- B. Three phase electric motors.

1.2 RELATED SECTIONS

- A. Section 26180 - Equipment Wiring Systems: Electrical characteristics and wiring connections.

1.3 REFERENCES

- A. AFBMA 9 - Load Ratings and Fatigue Life for Ball Bearings.
- B. AFBMA 11 - Load Ratings and Fatigue Life for Roller Bearings.
- C. IEEE 112 - Test Procedure for Polyphase Induction Motors and Generators.
- D. NEMA MG 1 - Motors and Generators.
- E. NFPA 70 - National Electrical Code.

1.4 SUBMITTALS

- A. Submit under provisions of Section 01330.
- B. Product Data: Provide wiring diagrams with electrical characteristics and connection requirements.
- C. Test Reports: Indicate test results verifying nominal efficiency and power factor for three phase motors larger than 1/2 horsepower.
- D. Manufacturer's Installation Instructions: Indicate setting, mechanical connections, lubrication, and wiring instructions.

1.5 OPERATION AND MAINTENANCE DATA

- A. Submit under provisions of Section 01330.
- B. Operation Data: Include instructions for safe operating procedures.
- C. Maintenance Data: Include assembly drawings, bearing data including replacement sizes, and lubrication instructions.

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1.6 QUALIFICATIONS

- A. Manufacturer: Company specializing in manufacture of electric motors for commercial use, and their accessories, with minimum three years documented product development, testing, and manufacturing experience.

1.7 REGULATORY REQUIREMENTS

- A. Conform to applicable electrical code NFPA 70 and local energy code.
- B. Provide certificate of compliance from authority having jurisdiction indicating approval of high efficiency motors.
- C. Products Requiring Electrical Connection: Listed and classified by Underwriters' Laboratories, Inc. as suitable for the purpose specified and indicated.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, protect and handle products to site under provisions of Section 01600.
- B. Protect motors stored on site from weather and moisture by maintaining factory covers and suitable weather-proof covering. For extended outdoor storage, remove motors from equipment and store separately.

1.9 WARRANTY

- A. Provide one year warranty under provisions of Section 01740.

PART 2 PRODUCTS

2.1 GENERAL CONSTRUCTION AND REQUIREMENTS

- A. Motors Less Than 250 Watts, for Intermittent Service: Equipment manufacturer's standard and need not conform to these specifications.
- B. Electrical Service:
 - 1. Motors 1/2 and Smaller: 115 volts, single phase, 60 Hz.
 - 2. Motors Larger than 1/2 Horsepower: 208 volts, three phase, 60 Hz.
- C. Type:
 - 1. Open drip-proof except where specifically noted otherwise.
 - 2. Motors: Design for continuous operation in 40 degrees C environment.
 - 3. Design for temperature rise in accordance with NEMA MG 1 limits for insulation class, service factor, and motor enclosure type.
- D. Visible Nameplate: Indicating motor horsepower, voltage, phase, cycles, RPM, full load amps, locked rotor amps, frame size,

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manufacturer's name and model number, service factor, power factor, efficiency.

E. Wiring Terminations:

1. Provide terminal lugs to match branch circuit conductor quantities, sizes, and materials indicated. Enclose terminal lugs in terminal box sized to NFPA 70, threaded for conduit.
2. For fractional horsepower motors where connection is made directly, provide [threaded] conduit connection in end frame.

2.2 SINGLE PHASE POWER - SPLIT PHASE MOTORS

- A. Starting Torque: Less than 150 percent of full load torque.
- B. Starting Current: Up to seven times full load current.
- C. Breakdown Torque: Approximately 200 percent of full load torque.
- D. Drip-proof Enclosure: Class A (50 degrees C temperature rise) insulation, NEMA Service Factor, prelubricated sleeve or ball bearings.
- E. Enclosed Motors: Class A (50 degrees C temperature rise) insulation, 1.0 Service Factor, prelubricated ball bearings.

2.3 SINGLE PHASE POWER - PERMANENT-SPLIT CAPACITOR MOTORS

- A. Starting Torque: Exceeding one fourth of full load torque.
- B. Starting Current: Up to six times full load current.
- C. Multiple Speed: Through tapped windings.
- D. Open Drip-proof or Enclosed Air Over Enclosure: Class A (50 degrees C temperature rise) insulation, minimum 1.0 Service Factor, prelubricated sleeve or ball bearings, automatic reset overload protector.

2.4 SINGLE PHASE POWER - CAPACITOR START MOTORS

- A. Starting Torque: Three times full load torque.
- B. Starting Current: Less than five times full load current.
- C. Pull-up Torque: Up to 350 percent of full load torque.
- D. Breakdown Torque: Approximately 250 percent of full load torque.
- E. Motors: Capacitor in series with starting winding; provide capacitor-start/capacitor-run motors with two capacitors in parallel with run capacitor remaining in circuit at operating speeds.

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- F. Drip-proof Enclosure: Class A (50 degrees C temperature rise) insulation, NEMA Service Factor, prelubricated sleeve ball bearings.
- G. Enclosed Motors: Class A (50 degrees C temperature rise) insulation, 1.0 Service Factor, prelubricated ball bearings.

2.5 THREE PHASE POWER - SQUIRREL CAGE MOTORS

- A. Starting Torque: Between 1 and 1-1/2 times full load torque.
- B. Starting Current: Six times full load current.
- C. Power Output, Locked Rotor Torque, Breakdown or Pull Out Torque: NEMA Design B characteristics.
- D. Design, Construction, Testing, and Performance: Conform to NEMA MG 1 for Design B motors.
- E. Insulation System: NEMA Class B or better.
- F. Testing Procedure: In accordance with IEEE 112. Load test motors to determine free from electrical or mechanical defects in compliance with performance data.
- G. Motor Frames: NEMA Standard T-Frames of steel, aluminum, or cast iron with end brackets of cast iron or aluminum with steel inserts.
- H. Bearings: Grease lubricated anti-friction ball bearings with housings equipped with plugged provision for relubrication, rated for minimum AFBMA 9, L-10 life of 20,000 hours. Calculate bearing load with NEMA minimum V-belt pulley with belt center line at end of NEMA standard shaft extension. Stamp bearing sizes on nameplate.
- I. Sound Power Levels: To NEMA MG 1.
- J. Nominal Efficiency: As scheduled at full load and rated voltage when tested in accordance with IEEE 112.
- K. Nominal Power Factor: As scheduled at full load and rated voltage when tested in accordance with IEEE 112.

PART 3 EXECUTION

3.1 APPLICATION

- A. Single phase motors for shaft mounted fans or blowers: Permanent split capacitor type.
- B. Single phase motors for fans: Capacitor start type.
- C. Single phase motors for fans: Capacitor start, capacitor run type.

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3.2 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install securely on firm foundation. Mount ball bearing motors with shaft in any position.
- C. Check line voltage and phase and ensure agreement with nameplate.

3.3 NEMA OPEN MOTOR SERVICE FACTOR SCHEDULE

HP	3600 RPM	1800 RPM	1200 RPM	900 RPM
1/6-1/3	1.35	1.35	1.35	1.35
1/2	1.25	1.25	1.25	1.15
3/4	1.25	1.25	1.15	1.15
1	1.25	1.15	1.15	1.15
1.5-150	1.15	1.15	1.15	1.15

3.4 PERFORMANCE SCHEDULE: THREE PHASE - ENERGY EFFICIENT, OPEN DRIP-PROOF

HP	RPM(Syn)	NEMA Frame	Minimum	
			Percent Efficiency	Power Factor
1	1200	145T 81		72
1-1/2	1200	182T 83		73
2	1200	184T 85		75
1-1/2	3600	143T 82		85
2	3600	145T 82		87
3	3600	145T 84		85

END OF SECTION

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SECTION 22260 - PIPING INSULATION

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Piping insulation.

1.2 REFERENCES

- A. ASTM B209 - Aluminum and Aluminum-Alloy Sheet and Plate.
- B. ASTM C195 - Mineral Fiber Thermal Insulation Cement.
- C. ASTM C335 - Steady-State Heat Transfer Properties of Horizontal Pipe Insulation.
- D. ASTM C534 - Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form.
- E. ASTM C547 - Mineral Fiber Preformed Pipe Insulation.
- F. ASTM C552 - Cellular Glass Block and Pipe Thermal Insulation.
- G. ASTM C585 - Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System).
- H. ASTM C591 - Rigid Preformed Cellular Urethane Thermal Insulation.
- I. ASTM C921 - Properties of Jacketing Materials for Thermal Insulation.
- J. ASTM D1056 - Flexible Cellular Materials - Sponge or Expanded Rubber.
- K. ASTM D1667 - Flexible Cellular Materials - Vinyl Chloride Polymers and Copolymers (Closed Cell Foam).
- L. ASTM D2842 - Water Absorption of Rigid Cellular Plastics.
- M. ASTM E96 - Water Vapor Transmission of Materials.
- N. NFPA 255 - Surface Burning Characteristics of Building Materials.
- O. UL 723 - Surface Burning Characteristics of Building Materials.

1.3

SUBMITTALS

- A. Product Data: Provide product description, list of materials and thickness for each service, and locations.

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- B. Manufacturer's Installation Instructions: Indicate procedures which ensure acceptable workmanship and installation standards will be achieved.

1.4 QUALITY ASSURANCE

- A. Materials: Flame spread/smoke developed rating of 25/100 or less in accordance with NFPA 255, UL 723.

1.5 QUALIFICATIONS

- A. Applicator: Company specializing in performing the work of this section with minimum three years experience.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials to site in original factory packaging, labeled with manufacturer's identification, including product density and thickness.
- B. Store insulation in original wrapping and protect from weather and construction traffic.
- C. Protect insulation against dirt, water, chemical, and mechanical damage.

1.7 ENVIRONMENTAL REQUIREMENTS

- A. Maintain ambient temperatures and conditions required by manufacturers of adhesives, mastics, and insulation cements.
- B. Maintain temperature during and after installation for minimum period of 24 hours.

PART 2 PRODUCTS

2.1 GLASS FIBER

- A. Insulation: ASTM C547; rigid molded, noncombustible.
 - 1. 'K' ('ksi') value : ASTM C335, 0.24 at 75 degrees F (0.035 at 24 degrees C).
 - 2. Minimum Service Temperature: -20 degrees F (-28.9 degrees C).
 - 3. Maximum Service Temperature: 300 degrees F (150 degrees C).
 - 4. Maximum Moisture Absorption: 0.2 percent by volume.
- B. Vapor Barrier Jacket
 - 1. ASTM C921, White kraft paper reinforced with glass fiber yarn and bonded to aluminized film.
 - 2. Moisture Vapor Transmission: ASTM E96; 0.02 perm inches.
 - 3. Secure with self sealing longitudinal laps and butt strips.
 - 4. Secure with outward clinch expanding staples and vapor barrier mastic.

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- C. Tie Wire: 18 gage stainless steel with twisted ends on maximum 12 inch (300 mm) centers.
- D. Vapor Barrier Lap Adhesive
 - 1. Compatible with insulation.
- E. Fibrous Glass Fabric
 - 1. Cloth: Untreated; 9 oz/sq yd (305 g/sq m) weight.
 - 2. Blanket: 1.0 lb/cu ft (16 kg/cu m) density.
- F. Indoor Vapor Barrier Finish
 - 1. Vinyl emulsion type acrylic, compatible with insulation, white color.

2.2 CELLULAR GLASS

- A. Insulation: ASTM C552.
 - 1. 'K' ('ksi') value: 0.40 at 75 degrees F (0.058 at 24 degrees C).
 - 2. Maximum Water Vapor Transmission: 0.1 perm.

2.3 JACKETS

- A. PVC Plastic
 - 1. Jacket: [ASTM C921,] One piece molded type fitting covers and sheet material, off white color.
 - a) Minimum Service Temperature: -40 degrees F
 - b) Maximum Service Temperature: 150 degrees F
 - c) Moisture Vapor Transmission: ASTM E96; 0.002 perm inches.
 - d) Maximum Flame Spread: ASTM E84; 25.
 - e) Maximum Smoke Developed: ASTM E84; 50 100.
 - f) Thickness:
 - g) Connections: Brush on welding adhesive or Pressure sensitive color matching vinyl tape.
 - 2. Covering Adhesive Mastic
 - a) Compatible with insulation.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that piping has been tested before applying insulation materials.
- B. Verify that surfaces are clean, foreign material removed, and dry.

3.2 INSTALLATION

- A. Install materials in accordance with manufacturer's instructions.
- B. On exposed piping, locate insulation and cover seams in least visible locations.

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- C. Insulated dual temperature pipes or cold pipes conveying fluids below ambient temperature:
 - 1. Provide vapor barrier jackets, factory applied or field applied.
 - 2. Insulate fittings, joints, and valves with molded insulation of like material and thickness as adjacent pipe.
 - 3. Finish with glass cloth and vapor barrier adhesive.
 - 4. PVC fitting covers may be used.
 - 5. Continue insulation through walls, sleeves, pipe hangers, and other pipe penetrations.
 - 6. Insulate entire system including fittings, valves, unions, flanges, strainers, flexible connections, and expansion joints.
- D. Finish insulation at supports, protrusions, and interruptions.
- E. For pipe exposed in mechanical equipment rooms or in finished spaces, finish with PVC jacket and fitting covers or aluminum jacket.

3.3 TOLERANCE

- A. Substituted insulation materials shall provide thermal resistance within 10 percent at normal conditions, as materials indicated.

END OF SECTION

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SECTION 22410 - VALVES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following general-duty valves:
 - 1. Copper-alloy ball valves.
 - 2. Gray-iron swing check valves.
 - 3. Bronze gate valves.
 - 4. Cast-iron gate valves.
 - 5. Bronze globe valves.
- B. Related Sections include the following:
 - 1. Division 22 piping Sections for specialty valves applicable to those Sections only.

1.3 SUBMITTALS

- A. Product Data: For each type of valve indicated. Include body, seating, and trim materials; valve design; pressure and temperature classifications; end connections; arrangement; dimensions; and required clearances. Include list indicating valve and its application. Include rated capacities; shipping, installed, and operating weights; furnished specialties; and accessories.

1.4 QUALITY ASSURANCE

- A. ASME Compliance: ASME B31.9 for building services piping valves.
 - 1. Exceptions: Domestic hot- and cold-water piping valves unless referenced.
- B. ASME Compliance for Ferrous Valves: ASME B16.10 and ASME B16.34 for dimension and design criteria.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:

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1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, grooves, and weld ends.
 3. Set gate, and globe valves closed to prevent rattling.
 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 5. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher than ambient dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the manufacturers specified.
 2. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 VALVES, GENERAL

- A. Refer to Part 3 "Valve Applications" Article for applications of valves.
- B. Bronze Valves: NPS 2 and smaller with threaded ends, unless otherwise indicated.
- C. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- D. Valve Sizes: Same as upstream pipe, unless otherwise indicated.
- E. Valve Flanges: ASME B16.1 for cast-iron valves, ASME B16.5 for steel valves, and ASME B16.24 for bronze valves.
- F. Valve Grooved Ends: AWWA C606.
1. Solder Joint: With sockets according to ASME B16.18.
 - a. Caution: Use solder with melting point below 840 deg F for angle, check, gate, and globe valves; below 421 deg F for ball valves.
 2. Threaded: With threads according to ASME B1.20.1.
- G. Valve Bypass and Drain Connections: MSS SP-45.

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2.3 COPPER-ALLOY BALL VALVES

- A. Copper-Alloy Ball Valves, General: MSS SP-110.
- B. One-Piece, Copper-Alloy Ball Valves: Brass or bronze body with chrome-plated bronze ball, PTFE or TFE seats, and 400-psig **minimum** CWP rating.

2.4 GRAY-IRON SWING CHECK VALVES

- A. Gray-Iron Swing Check Valves, General: MSS SP-71.
- B. Type I, Class 125, gray-iron, swing check valves with metal seats.
- C. Type II, Class 125, gray-iron, swing check valves with composition to metal seats.

2.5 BRONZE GATE VALVES

- A. Bronze Gate Valves, General: MSS SP-80, with ferrous-alloy handwheel.
- B. Type 1, Class 125, Bronze Gate Valves: Bronze body with nonrising stem and bronze solid wedge and union-ring bonnet.

2.6 CAST-IRON GATE VALVES

- A. Cast-Iron Gate Valves, General: MSS SP-70, Type I.
- B. Class 125, NRS, Bronze-Mounted, Cast-Iron Gate Valves: Cast-iron body with bronze trim, nonrising stem, and solid-wedge disc.

2.7 BRONZE GLOBE VALVES

- A. Bronze Globe Valves, General: MSS SP-80, with ferrous-alloy handwheel.
- B. Type 2, Class 125, Bronze Globe Valves: Bronze body with PTFE or TFE disc and union-ring bonnet.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine piping system for compliance with requirements for installation tolerances and other conditions affecting performance.
 - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

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- B. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- C. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- D. Examine threads on valve and mating pipe for form and cleanliness.
- E. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- F. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE APPLICATIONS

- A. Refer to piping Sections for specific valve applications. If valve applications are not indicated, use the following:
 - 1. Shutoff Service: Ball, butterfly, or gate valves.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP class or CWP ratings may be substituted.
- C. Domestic Water Piping: Use the following types of valves:
 - 1. Ball Valves, NPS 2 and Smaller: Two-piece, 400-psig CWP rating, copper alloy.
 - 2. Gate Valves, NPS 2 and Smaller: Type 2, Class 125 bronze.
 - 3. Globe Valves, NPS 2 and Smaller: Type 2, Class 125 bronze.
- D. Select valves, except wafer and flangeless types, with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Solder-joint or threaded ends, except provide valves with threaded ends for heating hot water services.
 - 2. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 - 3. For Steel Piping, NPS 2-1/2 to NPS 4 Flanged ends.

3.3 VALVE INSTALLATION

- A. Piping installation requirements are specified in other Division 15 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- C. Locate valves for easy access and provide separate support where necessary.
- D. Install valves in horizontal piping with stem at or above center of pipe.

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- E. Install valves in position to allow full stem movement.
 - F. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Dual-Plate Check Valves: In horizontal or vertical position, between flanges.
 - 3. Lift Check Valves: With stem upright and plumb.
- 3.4 JOINT CONSTRUCTION
- A. Refer to Division 22 Section "Basic Mechanical Materials and Methods" for basic piping joint construction.
 - B. Grooved Joints: Assemble joints with keyed coupling housing, gasket, lubricant, and bolts according to coupling and fitting manufacturer's written instructions.
 - C. Soldered Joints: Use ASTM B 813, water-flushable, lead-free flux; ASTM B 32, lead-free-alloy solder; and ASTM B 828 procedure, unless otherwise indicated.
- 3.5 ADJUSTING
- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

END OF SECTION

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SECTION 22430 - PLUMBING SPECIALTIES

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Hose bibs.
- B. Water hammer arrestors.

1.2 RELATED SECTIONS

- A. Section 22410 - Plumbing Piping.

1.3 REFERENCES

- A. ANSI/ASSE 1011 - Hose Connection Vacuum Breakers.
- B. ANSI/ASSE 1013 - Backflow Preventers, Reduced Pressure Principle.
- C. ANSI/ASSE 1019 - Wall Hydrants, Frost Proof Automatic Draining Anti-Backflow Types.
- D. ANSI A112.26.1 - Water Hammer Arrestors.

1.4 SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Shop Drawings: Indicate dimensions, weights, and placement of openings and holes.
- C. Product Data: Provide component sizes, rough-in requirements, service sizes, and finishes.
- D. Manufacturer's Installation Instructions: Indicate assembly and support requirements.

1.5 PROJECT RECORD DOCUMENTS

- A. Record actual locations of equipment, cleanouts, backflow preventers.

1.6 OPERATION AND MAINTENANCE DATA

- A. Maintenance Data: Include installation instructions, spare parts lists, exploded assembly views.

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1.7 DELIVERY, STORAGE, AND HANDLING

- A. Accept specialties on site in original factory packaging. Inspect for damage.

1.8 EXTRA MATERIALS

- A. Provide two sets of loose keys, hose end vacuum breakers and service kits.

PART 2 PRODUCTS

2.1 HOSE BIBS

- A. Interior: Bronze or brass with integral mounting flange, replaceable hexagonal disc, hose thread spout, chrome plated where exposed with lockshield and removable key, integral vacuum breaker in conformance with ANSI/ASSE 1011.

2.2 WATER HAMMER ARRESTORS

- A. ANSI A112.26.1; sized in accordance with PDI WH-201, precharged suitable for operation in temperature range -100 to 300 degrees F (-73 to 149 degrees C) and maximum 250 psig (1700 kPa) working pressure.

PART 3 EXECUTION

3.1 PREPARATION

- A. Coordinate cutting and forming of roof and floor construction to receive drains to required invert elevations.

3.2 INSTALLATION

- A. Install in accordance with manufacturer's instructions.

END OF SECTION

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SECTION 22446 - SEWAGE PUMPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes sewage pumps for the building basement toilets
- B. Related Sections include the following:
 - 1. Division 22 Section "Motors" for sewage pump motors.

1.3 SUBMITTALS

- A. Product Data: Include performance curves, furnished specialties, and accessories for each type and size of pump indicated.
- B. Shop Drawings: Show layout and connections for pumps. Include setting drawings with templates, directions for installing foundation and anchor bolts, and other anchorages.
 - 1. Wiring Diagrams: Detail wiring for power, signal, and control systems and differentiate between manufacturer-installed and field-installed wiring.
- C. Maintenance Data: For each type and size of pump specified to include in maintenance manuals specified in Division 1.

1.4 QUALITY ASSURANCE

- A. Product Options: Drawings indicate size, profiles, connections, and dimensional requirements of pumps and are based on specific manufacturer types and models indicated. Other manufacturers' pumps with equal performance characteristics may be considered. Refer to Division 1 Section "Substitutions."
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction.

1.5 DELIVERY, STORAGE, AND HANDLING

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- A. Retain shipping flange protective covers and protective coatings during storage.
- B. Protect bearings and couplings against damage.
- C. Comply with pump manufacturer's rigging instructions for handling.

PART 2 - PRODUCTS

2.1 SEWAGE PUMPS, GENERAL

- A. Description: Factory-assembled and -tested, single-stage, centrifugal, end-suction sump pump units complying with UL 778. Include motor, operating controls, and construction for permanent installation.
- B. Discharge Pipe End Connections NPS 2 and Smaller: Threaded. Pumps available only with flanged-end discharge pipe may be furnished with threaded companion flanges.
- C. Discharge Pipe End Connections NPS 2-1/2 and Larger: Flanged.
- D. Motors: Single speed, with grease-lubricated ball bearings, and non-overloading through full range of pump performance curves.
- E. Finish: Manufacturer's standard paint applied to factory-assembled and -tested units before shipping.
- F. Manufacturer's Preparation for Shipping: Clean flanges and exposed machined metal surfaces and treat with anticorrosion compound after assembling and testing. Protect flanges, pipe openings, and nozzles with wooden flange covers or with screwed-in plugs.

2.2 MANUFACTURER

- A. Sewage ejector pump, basin, valves, controls and discharge assembly shall be a complete package from the same manufacturer,
- B. Sewage ejector manufacturer shall be either:
 - Federal Pumps Company
 - Crane Pumps & Systems
 - Liberty Pumps Company
 - Little Pumps Company
 - Zoeller Company

2.3 WET-PIT-MOUNTED, VERTICAL SEWAGE PUMPS

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- G. Description: Vertical, separately coupled, suspended sump pump complying with HI 1.1-1.5 for wet-pit-volute sump pumps.
1. Pump Arrangement: Simplex.
 2. Casing: Cast iron, with cast-iron inlet strainer.
 3. Impeller: ASTM A 48, Class No. 25 A or higher cast iron; statically and dynamically balanced, open or semiopen nonclog design, overhung, single suction, keyed to shaft, and secured by locking cap screw.
 4. Impeller: ASTM B 584, cast bronze; statically and dynamically balanced, open or semiopen nonclog design, overhung, single suction, keyed to shaft, and secured by locking cap screw.
 5. Impeller: ASTM A 532/A 532M, abrasion-resistant cast iron; statically and dynamically balanced, open or semiopen nonclog design, overhung, single suction, keyed to shaft, and secured by locking cap screw.
 6. Pump Shaft and Sleeve Bearings: Stainless-steel shaft with bronze sleeve bearings. Include oil-lubricated, intermediate sleeve bearings at 48-inch maximum intervals if basin depth is greater than 48 inches and grease-lubricated, ball-type thrust bearings.
 7. Pump and Motor Shaft Coupling: Flexible, capable of absorbing torsional vibration and shaft misalignment.
 8. Pump Discharge Piping: Manufacturer's standard galvanized-steel or bronze pipe.
 9. Basin Cover: Cast iron or steel and suitable for supporting pumps, motors, and controls. Refer to "Sump Pump Basins" Article for other requirements.
 10. Cover Shaft Seal: Stuffing box, with graphite-impregnated braided-yarn rings and bronze packing gland.
 11. Motor: Mounted vertically on cast-iron pedestal.
 - a. Thermal Overload Protection: Built into pump motors or starters, as appropriate, according to size.
 12. Controls: NEMA 250, Type 1, pedestal-mounted float switch; with float, float rod, and rod buttons.
 13. Controls: NEMA 250, Type 1, pedestal-mounted float switch; with floats, float rods, and rod buttons. Include automatic alternator to alternate operation of pump units on successive cycles and to operate both units if one pump cannot handle load.
 14. Float-Guide Pipe: Guide pipe or other restraint for floats and rods in basins of depth greater than 60 inches
 15. High-Water Alarm: Cover-mounted, compression-probe alarm, with electric bell; 120-V ac, with transformer and contacts for remote alarm bell, unless battery operation is indicated.

2.4 SEWAGE PUMP BASINS

- H. Description: Factory fabricated with sump, pipe connections, and separate cover.
- I. Basin Sump: Fabricate watertight, with sidewall openings for pipe connections.

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1. Material: Fiberglass.
 2. Material: Polyethylene.
 3. Material: Steel, with bitumastic coating.
 4. Material: Cast iron.
 5. Material: Fiberglass, polyethylene, steel with bitumastic coating, or cast iron.
 6. Reinforcement: Mounting plates for pumps, fittings, and accessories.
 7. Anchor Flange: Same material as or compatible with basin sump, cast in or attached to sump, in location and of size required to anchor basin in concrete slab.
- J. Basin Cover: Fabricate with openings with gaskets, seals, and bushings, for access, pumps, pump shafts, control rods, discharge piping, vent connections, and power cables.
1. Material: Fiberglass.
 2. Material: Polyethylene.
 3. Material: Steel, with bitumastic coating.
 4. Material: Cast iron.
 5. Material: Steel, with bitumastic coating or cast iron.
 6. Material: Fiberglass, polyethylene, steel with bitumastic coating, or cast iron.
 7. Reinforcement: Steel or cast-iron reinforcement capable of supporting foot traffic for basins installed in foot-traffic areas.

2.5 GENERAL-DUTY VALVES

- A. Refer to Division 15 Section "Valves" for general-duty gate, ball, butterfly, globe, and check valves. Use valves specified for domestic water, unless otherwise indicated. Include features and devices indicated.

PART 3 - EXECUTION

3.1 EXAMINAION

- A. Examine roughing-in of plumbing piping systems to verify actual locations of piping connections before pump installation

3.2 INSTALLATION

- A. Install pumps according to manufacturer's written instructions.
- B. Install pumps and arrange to provide access for maintenance, including removal of motors, impellers, couplings, and accessories.
- C. Support piping so weight of piping is not supported by pumps.
- D. Wet-Pit-Mounted, Vertical Sump Pumps: Suspend pumps from basin covers.

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- E. Sump Pump Basins: Install basins and connect to drainage piping. Brace interior of basins according to manufacturer's written instructions to prevent distortion or collapse. Set basin cover and fasten to basin top flange. Install so top surface of cover is flush with finished floor.

3.3 CONNECTIONS

- A. Drainage piping installation requirements are specified in Division 15 Section "Drainage and Vent Piping." Drawings indicate general arrangement of piping and specialties. The following are specific connection requirements:
 - 1. Install discharge pipe sizes equal to or greater than diameter of pump nozzles, and connect to storm drainage piping.
 - 2. Install swing check valve and gate or ball valve on each sump pump discharge. Include spring-loaded or weighted-lever check valves for piping NPS 2-1/2 and larger.
 - 3. Install swing check valve and gate or ball valve on each automatic, packaged pump discharge.
- B. Install electrical connections for power, controls, and devices.
- C. Electrical power and control components, wiring, and connections are specified in Division 16 Sections.
- D. Ground equipment.
 - 1. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B

3.4 ADJUSTING

- A. Pump Controls: Set pump controls for automatic start, stop, and alarm operation as required for system application.

3.5 COMMISSIONING

- A. Final Checks before Starting: Perform the following preventive maintenance operations:
 - 1. Lubricate bearings.
 - 2. Disconnect couplings and check motors for proper direction of rotation.
 - 3. Verify that each pump is free to rotate by hand. Do not operate pump if it is bound or drags, until cause of trouble is determined and corrected.
 - 4. Verify that pump controls are correct for required application.
- B. Starting procedure for pumps with shutoff power not exceeding safe motor power is as follows:

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1. Start motors.
2. Open discharge valves slowly.
3. Check general mechanical operation of pumps and motors.

END OF SECTION 22446

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SECTION 22450 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes soil and waste, sanitary drainage and vent piping inside the building and to locations indicated.
- B. Related Sections include the following:
 - 1. Division 22 Section "Plumbing Specialties" for soil, waste, and vent piping systems specialties.

1.3 PERFORMANCE REQUIREMENTS

- A. Provide components and installation capable of producing piping systems with the following minimum working-pressure ratings, unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water

1.4 SUBMITTALS

- A. Product Data: For pipe, tube, fittings, and couplings.
- B. Shop Drawings: For sovent drainage system, include plans, elevations, sections, and details.
- C. Field Test Reports: Indicate and interpret test results for compliance with performance requirements.

1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

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- A. Refer to Part 3 "Piping Applications" Article for applications of pipe, tube, fitting, and joining materials.
- B. Flexible Transition Couplings for Underground Nonpressure Piping: ASTM C 1173 with elastomeric sleeve. Include ends of same sizes as piping to be joined and include corrosion-resistant metal band on each end.

2.2 CAST-IRON SOIL PIPING

- A. Hub-and-Spigot Pipe and Fittings: ASTM A 74, Service class.
 - 1. Gaskets: ASTM C 564, rubber.
- B. Hubless Pipe and Fittings: ASTM A 888 or CISPI 301.
 - 2. Couplings: ASTM C 1277 assembly of metal housing, corrosion-resistant fasteners, and ASTM C 564 rubber sleeve with integral, center pipe stop.
 - a. Heavy-Duty, Type 304, Stainless-Steel Couplings: ASTM A 666, Type 304, stainless-steel shield; stainless-steel bands; and sleeve.
 - 1) NPS 1-1/2 to NPS 4 3-inch: wide shield with 4 bands.
 - 2) NPS 5 to NPS 10 4-inch: wide shield with 6 bands.
 - b. Heavy-Duty, FM-Approved Couplings: ASTM A 666, Type 304, stainless-steel housing; stainless-steel bands; and sleeve.
 - 1) NPS 1-1/2 to NPS 4 3-inch: wide housing with 2 bands.
 - 2) NPS 5 to NPS 10 4-inch: wide housing with 2 bands.
 - c. Heavy-Duty, Cast-Iron Couplings: ASTM A 48, 2-piece, cast-iron housing; stainless-steel bolts and nuts; and sleeve.
 - d. Heavy-Duty, Type 301, Stainless-Steel Couplings: ASTM A 666, Type 301, stainless-steel shield; stainless-steel bands; and sleeve.
 - 1) NPS 1-1/2 to NPS 4: 3-inch: wide shield with 4 bands.
 - 2) NPS 5 to NPS 10: 4-inch: wide shield with 6 bands.
 - e. Compact, Stainless-Steel Couplings: CISPI 310 with ASTM A 167, Type 301, or ASTM A 666, Type 301, stainless-steel corrugated shield; stainless-steel bands; and sleeve.
 - 1) NPS 1-1/2 to NPS 4: 2-1/8-inch- wide shield with 2 bands.
 - 2) NPS 5 and NPS 6: 3-inch- wide shield with 4 bands.
 - 3) NPS 8 and NPS 10: 4-inch- wide shield with 4 bands.
 - 4) NPS 12 and NPS 15: 5-1/2-inch- wide shield with 6 bands.

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PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Transition and special fittings with pressure ratings at least equal to piping pressure ratings may be used in applications below, unless otherwise indicated.
- B. Flanges may be used on aboveground pressure piping, unless otherwise indicated.
- C. Aboveground, Soil, Waste, and Vent Piping: Use any of the following piping materials for each size range:
 - 1. NPS 2 to NPS 4: Service class, cast-iron soil piping; gaskets; and gasketed joints.
 - 2. NPS 2 to NPS 4: Hubless, cast-iron soil piping and one of the following:
 - a. Couplings: Heavy-duty, Type 304 stainless steel.
 - b. Couplings: Heavy-duty, cast iron.
 - 3. NPS 5 and NPS 6: Service class, cast-iron soil piping; gaskets; and gasketed joints.
 - 4. NPS 5 and NPS 6: Hubless, cast-iron soil piping and one of the following:
 - a. Couplings: Heavy-duty, Type 304, stainless steel.
 - b. Couplings: Heavy-duty, cast iron.
 - c. Couplings: Compact, stainless steel.
- D. Underground, Soil, Waste, and Vent Piping: Use any of the following piping materials for each size range:
 - 1. NPS 2 to NPS 4: Service class, cast-iron soil piping; gaskets; and gasketed joints.
 - 2. NPS 2 to NPS 4: Extra-Heavy class, cast-iron soil piping; gaskets; and gasketed joints.
 - 3. NPS 2 to NPS 4: Hubless, cast-iron soil piping and one of the following:
 - a. Couplings: Heavy-duty, Type 304, stainless steel.
 - b. Couplings: Heavy-duty, cast iron.
 - c. Couplings: Compact, stainless steel.
 - 4. NPS 5 and NPS 6: Service class, cast-iron soil piping; gaskets; and gasketed joints.
 - 5. NPS 5 and NPS 6: Extra-Heavy class, cast-iron soil piping; gaskets; and gasketed joints.

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6. NPS 5 and NPS 6: Hubless, cast-iron soil piping and one of the following:
 - a. Couplings: Heavy-duty, Type 304, stainless steel.
 - b. Couplings: Heavy-duty, cast iron.
 - c. Couplings: Compact, stainless steel.

3.2 PIPING INSTALLATION

- A. Refer to Division 22 Section "Basic Mechanical Materials and Methods" for basic piping installation.
- B. Install cast-iron sleeve with water stop and mechanical sleeve seal at each service pipe penetration through foundation wall. Select number of interlocking rubber links required to make installation watertight. Refer to Division 15 Section "Basic Mechanical Materials and Methods" for sleeves and mechanical sleeve seals.
- C. Install wall penetration system at each service pipe penetration through foundation wall. Make installation watertight. Refer to Division 15 Section "Basic Mechanical Materials and Methods" for wall penetration systems.
- D. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
1. Encase underground piping with PE film according to ASTM A 674 or AWWA C105.
- E. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if 2 fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- F. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- G. Install soil and waste drainage and vent piping at the following minimum slopes, unless otherwise indicated:
- H. Install force mains at elevations indicated.

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- I. Sleeves are not required for cast-iron soil piping passing through concrete slabs-on-grade if slab is without membrane waterproofing.
- J. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

3.3 JOINT CONSTRUCTION

- A. Refer to Division 22 Section "Basic Mechanical Materials and Methods" for basic piping joint construction.
- B. Cast-Iron, Soil-Piping Joints: Make joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
 - 1. Gasketed Joints: Make with rubber gasket matching class of pipe and fittings.
 - 2. Hubless Joints: Make with rubber gasket and sleeve or clamp.
- C. Soldered Joints: Use ASTM B 813, water-flushable, lead-free flux; ASTM B 32, lead-free-alloy solder; and ASTM B 828 procedure, unless otherwise indicated.
- D. Grooved Joints: Assemble joint with keyed coupling, gasket, lubricant, and bolts according to coupling and fitting manufacturer's written instructions.

3.5 VALVE INSTALLATION

- A. Refer to Division 22 Section "Valves" for general-duty valves.
- B. Shutoff Valves: Install shutoff valve on each sewage pump discharge.
 - 1. Use gate or full-port ball valve for piping NPS 2 and smaller.
 - 2. Use gate valve for piping NPS 2-1/2 and larger.
- C. Check Valves: Install swing check valve, downstream from shutoff valve, on each sewage pump discharge.

3.6 HANGER AND SUPPORT INSTALLATION

- A. Refer to Division 22 Section "Mechanical Vibration Controls and Seismic Restraints" for seismic-restraint devices.
 - 1. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs: According to the following:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
- B. Install supports according to Division 15 Section "Hangers and Supports."

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- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced 1 size for double-rod hangers, with 3/8-inch minimum rods.
- F. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1.1 NPS 3: 60 inches with 1/2 - inch rod.
 - 1.2 NSP 4 and NSP 5: 60 inches with 5/8 - inch rod
- G. Install supports for vertical cast-iron soil piping every 15 feet.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect drainage and vent piping to the following:
 - 1. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code. Refer to Division 22 Section "Plumbing Specialties."
 - 2. Equipment: Connect drainage piping as indicated. Provide shutoff valve, if indicated, and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.
- D. Connect force-main piping to the following:
 - 1. Sanitary Sewer: To exterior force main or sanitary manhole.

3.7 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing- in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.

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- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping, except outside leaders, on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
 - 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 6. Prepare reports for tests and required corrective action.
- E. Test force-main piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 2. Cap and subject piping to static-water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - 3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 4. Prepare reports for tests and required corrective action.

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3.9 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

END OF SECTION